

DB: 1:00

RESP: 12:00

IR: 10:00

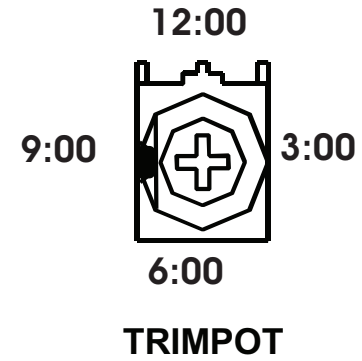
RCL: 3:00

FCL: 3:00

SEE NOTE
1

SEE NOTE
2

SEE NOTE
2



Notes:

1. Max speed pot requires the machine to be running with a tachometer on the nip roll to confirm maximum speed setting.
2. FACC and RACC need to be set at full counter clockwise (7:00)
3. See machine schematic for settings for jumpers J1-J6